

5/19

SPLIT

DART AEROSPACE LTD.	Work Order :	22975
Description: 205 Skid Tube 'I' Beam	Part Number:	D2596
Drawing: D2596 Rev C	Qty:	4

Step	Location	Procedure	By	Date	QTY
1	EXPEDITING	Issue Work Order <i>Dwg not required PF 03.01.23</i>	KA	05.04.13	8
2	METAL	Cut D2500-3 to length: 99.5" Batch <i>B21570</i>	BE	05.04.13	8
3	METAL	Use Jig DT 8093 to drill pilot holes #30 Open to 0.625" diameter using a uni-bit	BE	05.04.13	8
4	METAL	Acid Etch and Alodine per QSI 005 4.1	FF	05.04.25	4
5	QC	Level 5 inspection	2	05.04.27	4
6	STORES	Identify and Stock	DP	05.04.29	4
7	EXPEDITING	Close W/O Cost / part: <i>28.55 Sur 05/05/02 (4)</i> <i>30.41</i>	KA	05.05.03	4

Rev	Date	Change	Revised By	Approved By
B	98.01.19			
C	98.10.15	Eliminated DEO, Changed Dwg Revision	KS	
D	99.02.02	Changed QA to QC, Added Step 6 and Cost	DM	

MANUFACTURER RELEASE CERTIFICATION

D.O.T Approval 9-89

The aeronautical product described hereon conforms to approved type design data and is in a condition for safe operation.

Authorized Inspector

Date

RELEASED
DM 99.02.04D

